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# Investigating Risk Factors in Tender Process Effecting on Contract Implementation Stage in Onshore Oil and Gas Production Facilities Projects

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# ABSTRACT

Risk factors in oil & gas production facilities projects tender process contribute to project poor quality, delay, cost overrun, claims, disputes, litigation, failure/abandonment, and a bad reputation for the company, in the contract implementation stage, in Arab countries, such as Yemen. This study investigates risk factors in the tender process in onshore oil and gas production facilities projects, via exploratory factor analysis to extract the significant variables based on results of 400 distributed questionnaire in 65 risk factors in nine constructs; and confirmatory factor analysis to ensure, assess, and /or evaluate the explored risk factors. The results show the goodness of fit for the measurement model of extracted risk factors 60 items in nine constructs. The findings help all parties involved in oil & gas production facilities projects to achieve better attention and allocation of risks in the tender process, as well as good control of risk in the contract implementation stage. Moreover, provide support for practitioners to incorporate risk potential analysis in future projects. Such will also be useful to researchers in the field of oil & gas projects to have better understand the risk factors in developing countries.

Key Words: Exploratory Factor Analysis, Confirmatory Factor Analysis, Risk Factors, Oil & Gas, Yemen.

## **1. INTRODUCTION**

Increasing investment in industrial projects is tantamount to development in any country. Investment in the oil and gas industry is one of the world's largest, most complex, and riskiest investments. The oil and gas industry is divided into two types of projects as per operations: onshore and offshore projects [1]. The onshore oil and gas projects, specifically Oil & Gas Production Facilities Projects (PFPs), require location of many of the equipment for the production of oil or gas be located at the production site, including separation, treating and processing facilities, infrastructure, pipelines, storage terminals/export facilities equipment and facilities used in support of production operations projects [2]. These projects are divided into a planning phase and an implementation phase [3].

According to [4], which states that the planning phase, in a typical project of the oil and gas industry, consists of three main phases: identify (feasibility study), select (conceptual design), develop (basic design), as well as execute and operate the project in implementation phase, as shown in figure 1.1. The first three phases before the project execution called Front End Engineering Design (FEED). The main products at the FEED phase are final scope of work, implementation plans, preparing good, realistic estimates for implementation times, performance and cost requirements, contract strategies, tenders obtained from contractors and a chosen contractor. The FEED package is the basis of the tender process for implementation phases in oil and gas projects [4-3].

A decision Gate (DG) as shown in figure 1.2 exists after each pre-execution phase of the project. There are two main purposes for each decision gate: to check if the previous phase is significantly completed and to decide if the project owner still wants to continue with the project. Therefore, decision gate 3 (DG 3) at the end of the FEED phase is the basis for Approval For

Expenditure (AFE) or Final Investment Decision (FID), meaning official budgeting approval for the execution of the project. As well as, it's the basis of the tender process for implementation phases in oil and gas projects [3-4].



Figure 1.1: The lifecycle of the typical projects in the oil and gas industry (Source : [4]).

In Yemen, oil and gas projects are subject to more risks [5]. It is mentioned in [6-7-8] that the oil and gas PFPs are those projects which are subject to more risks than many other projects. High risk is one of the most distinguishing features of these projects [9-10].

These risks are of high levels because of numerous stockholders, unique nature, complex technology, different size, high investment, and intensified international involvement. The level of risk increases at the beginning of a project [beginning of planning phase], and reaches its highest level [end of planning phase] during the tender process when the project risk is at its peak [11-12].

The tender process is deemed to be the most critical and important throughout the oil and gas PFPs lifecycle [13-14]. This phase shapes the contractual and legislative agreements between the client, consultant team, contractor and other members of the project. The risks increase during this process and reach their peak [13-16-17]. Such risks have an effect on the next phase (implementation phase). A risk may have one or more causes and, if it occurs, may have one or more effects on contracts implementation phase [17-18-19-20].



Figure 1.2: Decision gates of the typical projects in the oil and gas industry (Source : [4]).

In this stage, risk factors are a preemptive concept rather than reactive, and as such can, if not properly handled, affect the implementation stage, and lead to lowering and poor quality, cost overrun, time overrun, conflicts, claims, poor project delivery, dispute, negotiation, lawsuit, total desertion, litigation and abandonment [17-18-19-20].

The objective of this study is to investigate and identify Risk Factors (RFs), in the tender process, affecting the contract implementation stage in the construction of onshore oil and gas PFPs in Yemen.

## 2. LITERATURE REVIEW

Oil and gas PFPs characterized by increasing complexity, intensified international involvement and different size. Therefore, they are subject to more risks than many other projects. Thus, it is difficult to achieve the project objectives in terms of costs, quality, revenue, and timely completion [6-21].

Risks related to oil and gas PFPs not been thoroughly studied. Just a few studies have focused on risk in the oil and gas sector as shown in table 1.1, as [22] in Vietnam, [23] in Pakistan, [24] in Iran, [25] in U.S.A, [21] in Malaysia, [8] in Sudan, and [26] in Yemen.

Therefore, there is an important need for identifying risks in this part of oil and gas PFPs. This is the first gap, which this study attempts to bridge [7-27].

Author	Year	Country	Project	Risk Finding	
name			type	Categories / Groups	Factors
[22]	2007	Vietnam	Oil & Gas construction projects	Divide risks into five categories. Top group of ten risks; the second group of ten risks; a third group of ten risks; a fourth group of ten risks and other risks.	59
[23]	2013	Pakistan	Oil & Gas Sector EPC Contracts	Engineering, proposal, project management, procurement, and contractual, quality, health & safety (QH&S), human resource (HR), finance, and audit risk.	162
[24]	2016	Iran	Oil industry	Scheduling, cost, management weakness, employer, and contractor.	
[25]	2017	U.S.A	Oil & Gas projects	Cost, schedule, operations, quality, regulatory, (HSE) risks.	-
[21]	2017	Malaysia	Oil and Gas projects	Technical, financial, environmental, design, contractual, policy, and political risk	
[8]	2018	Sudan	Oil field EPCC construction projects	Financial and economic, political and legal, design and specification, safety and health, Acts of God, ecology, cultural, market inflation, scope change, contractual failure, time overrun, leadership and organizational failure, cost overrun, resource failure, quality and specification failure, and technology change risk.	-
[26]	2019	Yemen	Oil & Gas construction projects	Client, consultant, tendering & contract, project management, local people, security, contractor, feasibility study & design, resources and material supply, economic , political, environmental, force majeure risk.	51

Table 1.1: Risk factors related to oil and gas projects (Source: Adopted by researcher).

According to [21], in oil and gas PFPs, the tender process appropriately performed in the early project stage is important for the implementation stage and project success [11-12]. Thus, the tender process in the construction of oil and gas production facilities projects has not received much attention from the researchers, so the researcher tries to focus on this stage of the construction of oil and gas production facilities. This is the second gap that this study attempts to bridge.

The level of risk increases at the beginning of a project and reaches its highest level during the tender process, where the project risk is at its peak [11-12]. The risks related to oil and gas PFPs tender process not been thoroughly studied. There are just very few studies that have focused on risk in this stage, but not in oil and gas projects as shown in table 1.2, such as the study of [12] in Sweden, [28] in China, [29] in Trinidad & Tobago, and [30] in Netherland. Thus, there is an important need to study the risk factors in the tender process of oil and gas PFPs. This is the third gap that this study attempts to bridge.

Author	Year	Country	Project type	Risk Finding		
name				Categories / Groups	Factors	
[12]	2012	Sweden	Infrastructur al projects	Financial, legal, weather, political, social, third party, environmental, communications, client, geographical, geotechnical; subcontractor, construction, technological, contract, supply, force majeure, commissioning, completion, injury & safety and design risks.	-	
[28]	2014	China	Transportati on	Economic, nature, political, technological, public and decision-making and management risks.	16	
[29]	2014	Trinidad & Tobago	Construction projects	Price; schedule; quality; health; safety & welfare and logistics risks.	-	
[30]	2015	Netherland	Large-scale projects	Technical, legal, organizational, political, financial, spatial and social risks.	-	

Table 1.2: Risk factors in tender process (Source: Adopted by researcher).

Risk factors in the tender process may have one or more causes and may, if it occurs, have one or more effects on the contract implementation phase, especially the final project objectives. Therefore, it's very important to investigate and identify the risk factors in this process by the newest tools and techniques, Structural Equation Modeling, or popularly known as (SEM), by Amos program, is one of the newest methods of multivariate data analysis that are specifically developed to overcome the limitations experienced in the Ordinary Least Square (OLS) regressions. In addition, a statistical tool is substantially used for modeling the relationship between several variables. It refers to a combination of factor and regression analysis, and is visualized by a graphical path diagram. It also enables researchers to measure direct and indirect effects, and use several regression equations simultaneously [31-32].

Furthermore, the SEM is more helpful in understanding performance algorithms, because users can visually and systematically recognize complex relationships [33]. As several studies in construction management show, it makes the perfect choice for discovering the interrelationships [33-34]. The SEM is comprised of two types of models: a measurement model (confirmatory factor analysis) and a structural model [31-35].

In this study, Exploratory Factor Analysis (EFA) is used as the basis for the Confirmatory Factor Analysis (CFA) to determine the number of observed variables, as well as measure variables and confirm their reliability and validity by CFA. This is the fourth gap that this study attempts to bridge.

Therefore, this study aims to identify the RFs, in the tender process (early stage), of oil and gas PFPs, affecting the contract implementation stage, (making the project successful) using EFA and CFA.

According to [36], there is a considerable similarity between oil and gas projects and construction projects. Hence, the relevant literature discussing the RFs in the tender process in oil and gas projects and construction projects have been reviewed together, with the prime aim of producing a list of RFs, which are surveyed by oil and gas project teams as shown in table 1.3.

Fable1.3: Risk Factor in tende	process affecting the contr	ract implementation stage (	Source: Adopted by researcher).
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Ca	Identifier	Risk Factor	Authors / Source
LR)	ER1	Poor project planning in the stages of preliminary studies FEED (unclear and contain errors).	[5-7-22-24-37-38-39-40-41-42-43-44-45- 46-48-49-50-51-52-53-54-55-56-57-58- 59-60-61-62-63-64-65-66-67-68-69-70- 70-71-72-73].
ıg Risk (E	ER2	Prepared studies, drawings, and specifications based on previous projects without modification, according to the nature of the new projects.	[61-73-74].
eerin	ER3	Unclear Project scope.	[7-72-73-74-75-76-77-78-79].
Engin	ER4	The engineering drawings are incomplete, contain mistakes and use non-standard engineering details.	[5-22-43-44-45-47-50-51-52-53-63-59- 65-66-71-72-73-74-75-80-81-82-83-84- 85-86-87-88-89-90-91].
	ER5	The difference between design, construction standards, and incompatibility between drawing and method.	[45-51-52-53-56-58-59-63-65-72-74-75- 84-85-89-92-93].

	ER6	Misinterpretation of documents, terms, conditions and specifications for carrying out the works. And / or it is unclear, and incomplete.	[7-20-61-70-71-72-74-75-84-90-94].
	ER7	Obstacles preventing access to the project site and not visiting the site.	[70-71-73-74-76].
	ER8	Delay in preparation and approval of drawings.	[5-22-40-43-44-46-48-51-58-59-64-65- 66-69-71-85-89].
	ER9	Not coordinated design (structural, mechanical, electrical, etc.).	[45-47-52-53-56-58-59-63-65-66-73-76- 85-89].
	ER10	Projects need innovative construction method, new materials, and equipment.	[24-40-43-44-45-46-47-51-53-55-57-58- 62-65-66-69-71-72-74-75].
ER )	PER1	The quantities are incomplete and wrong.	[5-20-22-42-43-45-50-53-56-58-59-65- 71-76-83-88-89].
ates ( F	PER2	The cost estimate, and price are incomplete, inaccurate and contains errors.	[5-20-22-42-43-45-50-53-55-56-59-61- 65-71-75-76-83-88-89-91].
nd Estima	PER3	The schedule is not suitable for implementation.	[5-22-39-40-42-43-44-45-46-47-49-50- 51-52-53-54-55-56-58-59-63-64-65-66- 67-68-71-83-85-88-89-95-96].
nning ar	PER4	Inadequate time of the preparation, tender evaluation and contract awards.	[5-40-42-43-44-45-46-47-49-52-54-56- 58-59-63-64-65-66-67-68-71-83-85-89- 96].
sk of Pla	PER5	Inadequate resources, budget estimate and time schedule planning.	[5-22-40-42-43-44-45-46-47-49-50-52- 54-58-59-63-64-65-66-67-68-71-83-85- 88-89-96-971.
Ris	PER6	Lack of consistency between bill of quantities, drawings and specifications.	[61-75-76].
	FER1	The project's cash flow plan is unclear.	[40-42-43-44-45-46-47-51-52-54-55-56- 59-63-64-65-66-68-83-85-88-89-94-95- 96-98-99].
FER )	FER2	Low credibility / Late approval of lenders and failure to meet their obligations.	[70-72-77-79-87-100-101].
k (	FER3	Import, export and customs restrictions.	[72-75-79].
ic Ris]	FER4	Tenderers price and fluctuation in currency exchange rates.	[20-71-72-73-76-77-79-78-82-84-86-87- 96-97-101-102-103104-105].
omi	FER5	Insufficient insurance.	[ 5-24-50-71-73-75-80].
Econ	FER6	Increased tax and interest rates.	[71-72-77-79-78-82-84-86-87-97-101- 103-105-106].
ial and	FER7	Monopolizing, inflation, labor, and material price fluctuation.	[49-65-70-76-79-77-78-79-82-84-86-90- 101-103].
inanc	FER8	Financial default and bankruptcy of project partners.	[75-76-96-101].
H	FER9	Financial issues.	[5-22-42-44-45-47-50-51-52-54-55-56- 59-66-63-80-85-88-89-101-105].
	FER10	Change in parameters and policies of economic and tax system.	[102].
	MR1	Award tender to contractors whose other projects faltered, and exceeded their technical and financial potential.	[61].
MR)	MR2	Lack of effective strategies and systems for mitigation, protection and defenses of risks.	[68].
Risk (]	MR3	Award tender to contractors whose prices are below the estimated price.	[61].
agement ]	MR4	Delays in submission of the project site to the contractor according to the period agreed upon in the contract.	[40-61-69].
Manê	MR5	The amount of work to be contracted with the main contractor and Subcontractor.	[20-98].
	MR6	Lack of coordination and communication between contractors in the tender and contract phase.	[5-38-40-43-47-49-50-51-54-56-58-62- 63-64-65-66-69-72-74-85-88-89-95-107- 108]
	MR7	No experience in similar projects.	[5-7-81-91-96-97-106-107].

	MDQ	Internal management problem	
	MKð	mernar management problem.	
	MR9	Diversity of the decision-making process	[ 40-42-43-44-45-46-47-50-51-52-54-58-
			64-65-66-68-71-85-89].
	MR 10	Lack of an effective system for the communication	[ 68-95].
	WIK10	of risk and / or Unreasonable risk allocation	
	MD 11	The approximate prices are not set by the owner	[61].
	MRTT	before contract awarding.	
	0.0.1	Conditions of employment of local and foreign	[5-22-88-98].
	ORI	workers.	
R)		Lack of conditions and procedures for the selection	[57], [62], [69], [72].
(OR)	OR2	and work of persons (iob description, job structure,	
sk	0112	curriculum vitae).	
Ri	0.0.2	Operational deficiencies	[100]
suc	UK3	Organizational deficiencies.	
atic	OR4	Inadequate project organization structure and lack	[5-22-43-50-71-88-101].
iiz		of organizational commitment.	
gai		Inexperienced and unqualified employees.	[5-24-39-40-42-43-45-46-50-54-56-57-
Or	OR5		58-59-61-62-64-65-67-68-69-70-72-73-
			74-76-81-89-104].
	OR6	Unrealistic SWOT analysis.	[102].
	OR7	Changes in administrative regulations.	[ 102-109].
	UCEOD1	Poor HSEQ protection procedures and laws.	[5-20-22-38-69-72-82-88-91-95-97-106-
	HSEQKI		108-110].
(R)		Lack of conditions and procedures of HSEO at the	[5-20-22-76-82-88-106].
ΕQ	HSEQR2	site.	
ISF		No clear responsibility for who shoulders the risks	[38-69-71-72-95-97-108-110]
(H	HSEQR3	during the implementation stage	
	USEOD4	The USEO policies and standards are not used	
	IISEQK4	The HSEQ policies and standards are not used.	$\begin{bmatrix} 20 - 38 - 07 - 72 - 37 - 102 - 108 - 110 \end{bmatrix}$
PR)	CDD 1	Bureaucracy and long procedure for requirements of	[5-20-22-45-50-70-72-75-70-80-81-82-
	GPRI	permits / licenses & approval and failure to grant or	83-80-88-92-96-101-103-111-112]
(G		renew approvals.	
k	GPR2	Relationship with the host government and changes	[5-18-22-40-41-43-50-57-62-69-71-72-
Ris		in law and regulations.	73-80-81-82-86-88-93-95-96-100-105-
ss I			106-111-113].
icie	CDD2	War, revolution, or riots and civil disorder.	[5-22-72-76-77-78-84-86-93-96].
loc	GPRS		
nt J	GPR4	Embargo and International sanctions	[75-76-112]
me	CDD5	Expropriation and nationalization	[72-92-93-112-123]
iun	UFK5		
эле	GPR6	Excessive interference from parties in the	[ 112-115].
Ğ		implementation of the project.	
	GPR7	Corruption , bribery, and cost for corrupt	[5-22-43-50-72-78-79-80-82-86-101-
	OI K/	government officials	103].
(		The existence of ambiguous circumstances about	[5-40-69-79-84-86-87-92-98-112].
LR	CLRI	the contract.	
G		Unclear clauses/ conditions of contract such as	[5 22 43 50 60 75 80 81 82 83 94]
k (		(dispute resolution method claims penalties	[5-22-45-50-00-75-80-81-82-85-94].
Ris		warranty problems default terminations intellectual	
al I	CLR2	waitanty problems, default terminations, interfectual	
,eg		property infringement charges, disputes, aneged	
d L		confidentiality disclosures, and litigation-retained	
an		amounts).	
ıal		Insufficient, inefficient and Difference of laws	[5-18-22-40-41-43-57-62-69-72-77-84-
icti	CLR3	between partners. Moreover, the legal procedures	86-101-103].
ıtra		relating to the contract.	
Cor	CL D 4	Text in the contract is unfair and unacceptable.	[5-91-94-95-99-101-102-116].
$\cup$	CLR4		
	CULR1	Language differences between parties	[5-7-37-72-82-92-93-101-117]
¥	COLICI	Cultural differences between partners	[5-7-24-48-69-72-77-82-84-86-92-93-
Ris ()	CULR2	Cultural anterences between particits.	101_110_1171
re J ulF	CUI D2	Social differences between northers	[24 72 101 112]
C		Unfomilionity with local and different	[24-73-101-113]. [5 50 72 101]
Cu	CULK4	Unraminarity with local conditions.	[J-JU-72-101].
_	CULR5	Religious Inconsistency between parties	[118].
1	CULR6	Difference in traditions between parties	[118].

# **3. GAPS IN LITERATURE REVIEW**

Based on the literature review, the gaps in this study are highlighted as shown in table 1.4. These gaps, transferred and described as research objectives, bridged in this research.

N.O	Research gaps	Research Objective
1-	There have not been many studies related to the construction of oil and gas production facilities project in onshore. This is the first study of such projects especially in developing countries such as Yemen.	To investigate right footors in the
2-	The tender process in the construction of oil and gas production facilities projects has not received much attention from the researchers, so the researcher tries to focus on this stage of the construction of oil and gas production facilities.	tender process affecting the contract implementation stage in onshore oil and gas production facilities projects.
3-	Most risk studies have focused on risk factors in the project in general or on risks at the implementation stage. This study attempts to study risks at the planning stage, especially the tender process affecting the contract's implantation stage.	
4-	There is a number of programs for assessing and evaluating the model. However, in this research, I used AMOS software, which contains the latest tools used to verify the validity and reliability of the model and its applicability.	

 Table 1.4: Research gaps in the literature review (Source: Researcher)

# 4. RESEARCH METHODOLOGY

The research methodology is composed of three steps: data collection, data analysis using the SPSS program and data analysis using the AMOS program, as shown in the figure 1.3.

#### 4.1 Data Collection

The data collected from the literature review, and questionnaires. The literature review provided background and justification for the research undertaken [98 -119]. A review of the literature has been undertaken using published sources (journals, books, reports, and online publications). Such sources assisted the researcher in acquiring a full insight into the research problem, thereby establishing the research gaps. Also assisted by having a clear picture to deliver relevant questions that pursued through the questionnaires. The questionnaire is a research instrument consisting of a series of questions for gathering information from respondents / current practices [120 – 121]. The questions of the questionnaire may be unstructured or structured, as well as close-ended or open-ended [122].

For this research, the questionnaire self-administered, with structured and close-ended questions. The questionnaire divided into two sections, basic information which includes 5 questions and risk factors, which includes 65 questions as shown in table 1.5.

This research based on an ideal probability sample, namely a "Simple random sampling". The sample size was 400 questionnaire copies distributed to shareholders: " top managers, tender engineers, contracts engineers, planning & control engineers, estimation engineers, and risks assessment engineers in (national / local government, oil & gas engineering consultant companies, and local / international oil & gas companies), who are related to work in oil and gas PFP in Yemen. 209 out of 400 questionnaires were returned from the participant responses. Nine questionnaires not completed (ineligible). This study based on 200 valid responses. The response rate is 51.15% and it is suitable as stated by [123] that the response rates between 30% and 50% are appropriate for delivered and collected questionnaires



Figure 1.3: Research Methodology (Source: Researchers)

# 4.2 Data analysis by SPSS program

The data that has been gathered by questionnaires and inputted in SPSS Program 21, has been screened and extracted to create a measurement model.

## 4.3 Data analysis by Amos program

The data that extracted by EFA using SPSS Program 21, built a measurement model by Amos program 21 and subjected to CF A program to assess, validate and modify the model to develop the final measurement model.

Categories	Items	Identifier	N.o of que. in each item	N.o of que. in each Category	α
uo	Qualification	Qual	1		
nati	Experience in Oil & Gas industry	Exper	1		
Inforn	Job Position / Responsibility in your Company / Or ganization.	job	1	5	0.957
sic	Type of your Company / Organization.	TYC	1		
Ba	Role of your Company / Organization.	RYC	1		
	Management Risk	MR	11		
	Culture Risk	CULR	6		
	Contractual & Legal Risk	CLR	4		
RF)	Organizational Risk	OrR	7		
Risk Factors (F	Risk of Planning & Estimate	PER	6	65	0.903
	Health , Safety, Environmental , and Quality Risk	HSEQR	4		
	Governmental Policy Risk	GPR	7		
	Financial & Economic Risk	FER	10		
I	Engineering Risk	ER	10		

Table 1.5: Questionnaire categories and number of questions (Source: researcher).

# **5. RESULT AND DISCUSSION**

#### 5.1 Data screening.

Prior to the data analysis in structural equation modeling, the original data has been screened for possible problems ([124]).

First, [125] reiterated that if missing data is more than 20% of total engaged items, such respondents should be removed from the study. However, there is no missing value in the data set.

Second, Outliers do not really exist in Likert-scales. Answering at the extreme (1 or 5) is not really representative outlier behavior [126-127].

Third, For the normality test, the rule of thumb is that for data to be normally distributed, the absolute value of skew and kurtosis must not be more than 1 [128]. The normality of the distribution of each indicator tested in terms of skew index (SI) and kurtosis index (KI). The SI ranges between -0.359 and 0.788, the absolute value of which is less than the recommended level of 1[128]. The interim for KI is between -0.981 and 0.688, whose absolute value is less than 1[128]. Therefore, all study indicators are normally distributed. No items exceed that cut off point suggested by previous authors. Thus, the screening data is suitable for exploratory factor analysis.

## **5.2 Exploratory Factor Analysis (EFA)**

After the suitable results of data that has been inserted and screened by SPSS 21, the process continues to extract the data of creating a measurement model by EFA. The EFA is a technique / method of factor loading into groups to extract underlying latent factors, or for grouping variables together on a factor or a precise number of factors [129 -130]. In order to achieve suitable EFA results, [130] recommends that the factor loading estimates should be higher than 0.6. Also, [131 – 132] recommend calculating the Kaiser-Meyer-Olkin (KMO) examination to measure the sampling adequacy and Bartlett's Test of Sphericity. The value of KMO, which is greater than 0.6, suggests that the relationship between items is statistically significant and appropriate for EFA; and KMO which is lower than 0.6, is not suitable, hence, the EFA should not be performed. Although the significance of Bartlett's test), which is greater than (P > 0.05) is not suitable; hence the EFA should not be performed [133].

In this study, table 1.6 shows the data that created a measurement model, which indicates 60 items loading factor (greater than 0.6) are accepted, and 5 items loading factor (less than 0.6) are rejected.

-	Factor								
	1	2	3	4	5	6	7	8	9
MR3 MR8 MR10 MR2 MR9 MR7 MR5	.927 .923 .919 .919 .915 .913 .913								
MR4 MR6 MR1	.911 .908 .898								
MR11									
ER1 ER2 ER3 ER6 ER4 ER7 ER5 ER9 ER10 ER8 FER6 FER4 FER3 FER2 FER1		.916 .907 .901 .900 .898 .896 .891 .882 .876 .870	.973 .968 .963 .959 .956						

 Table 1.6: Rotated Factor Matrix ( Loading factors) ( Source: Field data analysis - researcher )

FER7 FER5 FER8 FER9 FER10 GPR4 GPR6 GPR3 GPR7 GPR2 GPR1 GPR5 OR3 OR5 OR4 OR2 OR1		.954 .954 .918 .894 .870	.921 .919 .905 .897 .876 .875 .850	.950 .948 .947 .946 .943				
OR6 OR7								
PER3 PER4 PER1 PER2 PER5 PER6 HSEQR2 HSEQR4 HSEQR1 HSEQR3 CULR4 CULR3 CULR1 CULR2					.894 .866 .807 .806 .804 .639	.988 .985 .977 .971	.949 .938 .893 .884	
CULR5 CULR6								
CLR2 CLR1 CLR3 CLR4								.973 .941 .855 .804

For the accepted items, as shown in table 1.7, the KMO = 0.902 (greater than 0.6), thus the relationship between items is statistically significant, and Bartlett's Test (P = 0.000) (less than 0.05) is statistically significant too; hence the EFA is appropriate, suitable, and should be performed [133].

	· · ·	
Kaiser-Meyer-Olkin Measure of Sampling Ade	0.902	
Bartlett's Test of Sphericity	Approx. Chi-Square	22235.447
	df	1770
	Sig.	0.000

Based on table 1.8, the internal reliability of the constructs has been correspondingly in the comfortable range as the Cronbach's alpha value of all the constructs exceed the suggested level of 0.60; where: (MR = 0.993; FER=0.992; FER= 0.989; GPR=0.967; OR = 0.995; PER=0.919; HSEQR= 0.994; CULR=0.963; CLR = 0.949). All the above results analyzed by SPSS 21 indicate that these factors are considered as the basis for the CFA application [132].

# 5.3 Confirmatory Factor Analysis (CFA)

After ensuring the data that extracted by EFA, such data created a measurement model by Amos 21. CFA is a statistical technique used to verify the factor structure of a set of observed variables and study the relationship between these variables, as well as their existing underlying latent constructs [134].

According to [135-136], the items of the constructs undergo the CFA procedure `that involves a uni-dimensionality test, convergent validity, construct validity and discriminant validity, using Amos program 21, and the criteria indicator as shown in

table 1.6. All such is followed by measurement of reliability on all items using the SPSS Program to ensure the consistency of the measurement model, and to measure the constructs that could not be measured directly [137].

Assessment	Criterion	Name of Index	Level of Acceptance
Uni-dimensionalit	Factor loading	Standardized Regression Weight	Weight $\geq 0.6$
у			
	Construct validity	See table 1.10.	
Validity	Convergent validity	Average Variance Extracted (AV	$AVE \ge 0.5$
		E )	
	Discriminant validity	$\leq 0.85$	
	Construct Reliability	CR	$CR \ge 0.6$
Reliability	Internal Reliability	Cronbach Alpha ( $\alpha$ )	$\alpha \ge 0.6$

Table 1.8. Assessment of the measurement model

Source of this table adapted from: [31-124-130-132-136-138-139].

According to [31], the equations of (AVE) and (CR) are as follows:

Where: K = factor loading of every item, n = number of items in a model.

Assessments of the measurement model.

To check the uni-dimension of all construct items that are initially created by Amos program, all measuring items have positive and acceptable factor loadings (greater than 0.6) as shown in table 1.9 and figure 1.4

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Construct Item		Factor Loading	Cronbach's Alpha $(\alpha)$	CR	AVE
	MR3	.927			0.836
	MR8	.923			
	MR10	.919			
	MR2	.919			
	MR9	.915			
Management Risk	MR7	.913	0.993	0.981	
( MR)	MR5	.913			
	MR4	.911			
	MR6	.908			
	MR1	.898			
	<b>MR</b> 11	Deleted			
Engineering Risk ( ER )	ER1	.916			
	ER2	.907			
	ER3         .901           ER6         .900           ER4         .898				
	ER7	.896	0.992	0.975	0.799
	ER5	.891			
	ER9	.882			
	ER10	.876			
	ER8	.870			
Financial & Economic Risk ( FER )	FER6	.973		0.987	
	FER4	.968			
	FER3	.963			
	FER2	.959			
	FER1	.956	0.989		0.887
	FER7 .954		0.707	0.207	0.007
	FER5	.954			
	FER8	.918			
	FER9	.894			

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	FER10	.870			
	GPR4	.921			.796
	GPR6	.919			
Governmental Policy Risk	GPR3	.905			
(GPR)	GPR7	.897	0.967	0.965	
(OFR)	GPR2	.876			
	GPR1	.875			
	GPR5	.850			
	OR3	.950			
	OR5	.948			
Organizational Disk	OR4	.947			0.896
	OR2	.946	0.995	0.977	
(OK)	OR1	.943			
	OR6	Deleted			
	OR7	Deleted			
Risk of Planning & Estimate ( PER )	PER3	.894			
	PER4	.866			
	PER1	.807	0.010	0.017	0.651
	PER2	.806	0.919	0.917	
	PER5	.804			
	PER6	.639			
Health Safaty Environment	HSEQR2	.988		0.000	0.961
al, and Quality Risk	HSEQR4	.985	0.004		
	HSEQR1	.977	0.994	0.990	
(HSEQK)	HSEQR3	.971			
Culture Risk (CULR)	CULR4	.949			0.840
	CULR3	.938			
	CULR1	.893	0.062	0.054	
	CULR2	.884	0.905	0.934	
	CULR5	Deleted			
	CULR6	Deleted			
	CLR2	.973			
Contractual & Legal Risk	CLR1	.941	0.040	0.042	0.002
(CLR)	CLR3	.855	0.949 0.942		0.803
	CLR4	.804	1		
				1	

According to [139] having an acceptable overall model fit, the next phase of CFA is to assess the psychometric properties of measures regarding construct validity, convergent validity, discriminant validity, and reliability properties.

The construct validity is achieved when the three fitness indexes (Absolute fit, Incremental fit, and Parsimonious fit) for a construct achieve the required level [31], as shown in table 1.10. To check the adequacy and fitness of the measurement model in the first running, the goodness of fit indexes are obtained for each construct as shown in table 1.10 (Initial model). The Initial measurement model developed by Modification Indices (MI) for covariance. In the second running, the goodness of fit indexes obtained as shown in table 1.10 (Developed model). Therefore, the measurement model has an acceptable overall model fit. (The fitness indexes, their respective categories, and the level of acceptance presented in table 1.10 are at the required level).

Table 1.10. The three categories of model fit and their leve	el of acceptance (Source: Field	d data analysis - researcher)
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Name of category	Name of index	Level of acceptance**	Initial	Developed	Status
	Chi-Square at (P-value < 0.05)	$\chi 2$ at (P > 0.05)	0.000	0.000	Acceptable
1. Absolute fit	RMSEA	RMSEA < 0.08	0.063	0.050	Acceptable
	GFI	GFI > 0.90	0.891	0.914	Acceptable
	AGFI	AGFI > 0.90	0.896	0.919	Acceptable
2. Incremental fit	CFI	CFI > 0.90	0.944	0.965	Acceptable
	TLI	TLI > 0.90	0.940	0.962	Acceptable
	NFI	NFI > 0.90	0.880	0.900	Acceptable
3. Parsimonious fit	Chisq/df	Chi-Square/ df < 3.0	1.777	1.490	Acceptable

\*\*Source of the level acceptance adapted from :[31-124-129-130-136-138-139].

The convergent validity verified by computing the Average Variance Extracted (AVE) for every construct by Equation. (1). the value of (AVE  $\ge 0.5$ ) for this validity to achieve [31-124], and as shown in table 1.8. Table 1.9 shows all the AVE greater than 0.5, hence the convergent validity is valid for all constructs.

The discriminant validity compares between correlations of constructs (r) and the square roots of the average variance extracted ( $\sqrt{AVE}$ ) for a construct. The Fornell-Larcker criterion then indicates that discriminant validity established if the following condition / Equation (3) holds:

 $\sqrt{AVE} > \max |r|$  (3)

The value recommended by [124] the correlations between factors must be less than 0.85.

Discriminant validity values for the developed measurement model are set out in table 1.11. The correlations between deconstructs range from (-.214 to .591). They also depict that the ( $\sqrt{AVE}$ ) are all greater than the correlations between the latent constructs. Hence, it is below the threshold 0.85; hence, this study proposes adequate discriminant validity.

Table 1.11: Summary of discriminant validity index for the measurement model (Source: Field data analysis - researcher)

	MR	ER	FER	GPR	OR	PER	HSEQR	CULR	CLR
MR	.914								
ER	.591	.894							
FER	135	214	.942						
GPR	.116	.186	105	.892					
OR	.343	.397	144	.167	.947				
PER	180	171	105	140	181	.806			
HSEQR	103	.157	119	.119	105	160	.980		
CULR	.188	.179	.147	177	.131	.137	161	.917	
CLR	.143	.123	185	.113	182	.125	167	.143	.896

Risk factors (60 items and 9 constructs construct) are acceptable for validity, reliability, and goodness of fit.

The assessment for reliability of a measurement model is made using the criteria ( $\alpha \ge 0.7$ ; and CR  $\ge 0.6$ ) [31].

The ( $\alpha$  calculated in SPSS; and CR calculated using the given formula in Equation (2)). the results shown in table 1.9 are acceptable values for ( $\alpha$ ; and CR). Therefore, the assessment for reliability of measurement model is good and acceptable.

Accordingly, investigating risk factors (60 items and 9 constructs) are acceptable for validity, reliability, and goodness of fit.

#### **6. CONCLUSION**

The purpose of this study to investigate and identify RFs, in a tender process, affecting the contract implementation stage in onshore oil and gas production facilities projects. SPSS Program has subjected all the 65 risk factors, collected by literature review and survey, to EFA. The risk factors that are not statistically significant have been removed. The remaining 60 out of 65 of risk factors, constructed in nine latent constructs, are statistically significant. In addition, the 60 risk factors in nine constructs that mentioned in table 1.9 subjected to CFA, by Amos Program, to test factor-loading, uni-dimension, assessment of the overall goodness-of-fit, validity, and reliability. All the 60 risk factors, in the nine constructs involved, have achieved the factor loading > 0.6, assessment of the overall goodness-of-fit, validity, and reliability. Thus, the findings of this study in figure 1.4 are very significant.

This finding of risk factors is a very important guide for practice and academics, for it provides useful information to those looking for the current state of knowledge on risk factors, in the tender process affecting the contract implementation stage, in oil and gas production facilities projects. It also helps in achieving better attention and allocation of risk factors, for better treatment and good control in the planning and implementation stage. Moreover, it provides support for risk analysis in future projects, in addition to understanding more of RFs in developing countries.



Figure 1.4. The developed measurement model of risk factors (Source: Field data analysis - researcher)

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